

SYNERGY

Synergy - just expanded your creative options with 18 dynamic, contemporary and highly versatile colors. Synergy's four finishes, duplex and cotton offering provide a perfect foundation for all your exciting projects. Synergy's digital imaging guarantee, archival quality, environmental statement, and inspiring palette ensure that it is the right choice for all corporate collateral.

PRODUCT FEATURES:

- Fresh, contemporary palette including:
 - (14) Complementary colors incorporating light pastel hues, intriguing midtones, and rich deep accents
 - (3) Whites, ranging from 96 to 92 brightness, and 30% to 100% post-consumer fiber
- Complete premium uncoated offering:
 - (8) Basis weights - Writing, Text and Cover
 - (4) Finishes - Smooth, Felt, Linen, Laid - and 25% Cotton Bond
 - (8) Standard sizes
 - (5) Duplex colors in Felt finish
- All Synergy is manufactured utilizing a minimum of 30% post-consumer waste fiber, except for White 100PCW and Natural 100PCW which are manufactured with 100% post-consumer waste fiber.
- Synergy is acid-free, lignin-free, process chlorine free (PCF), and archival.
- 24lb Writing in Smooth and Laid finish, and 20 & 24lb Bond in 25% Cotton Bond are guaranteed for laser, inkjet and copier applications.
- Synergy 25% Cotton Bond is stocked with a Universal Recycled 25% Cotton watermark.
- Matching envelopes are available from National Envelope Company.
- Synergy performs in all finishing applications including embossing/debossing, die-cutting and foil stamping.
- Competitors include Neenah Classic and Wausau Royal series, Mohawk Ultrafelt & Irish Linen, and Mohawk VIA
- Synergy is ideal for:

-Annual Reports	-Invitations	-Stationery
-Brochures	-Packaging	-Craft and Hobby
-Clothing	-Greeting	-Pocket
-Hang Tags	Cards	Folders

SPECIFICATIONS:

Basis Weight	GSM	Caliper				
		Smooth	Linen	Felt	Laid	Light Cockle
20lb Writing	75	4.5	-	-	-	4.9
24lb Writing	90	4.9	4.4	-	5.3	5.6
70lb Text	104	5.5	5.0	6.3	6.0	-
80lb Text	118	6.3	-	7.0	-	-
100lb Text	148	7.6	-	8.9	-	-
65lb Cover	176	9.8	9.3	10.5	10.1	-
80lb Cover	216	11.0	11.3	12.7	12.1	-
90lb Cover	243	13.0	12.5	14.3	-	-
110lb Cover DT	298	15.2	14.2	17.8	-	-
130lb Cover DT	352	19.5	17.5	21.0	-	-
130lb Cover Duplex	352	19.5	-	21.0	-	-

**Where no caliper is shown, this indicates that it is a non-stocked item. However, call us and we could possibly manufacture it.

APPROVED PRINT PROCESSES:

- Heat-set Web Offset
- Inkjet and Laser
- Thermography
- Letterpress
- Engraving
- Standard converting operations: trim/die-cut, score/fold, emboss/deboss, commercial binding.
- Screen Printing
- Sheet-fed Conventional Offset
- Sheet-fed UV Offset
- Xerography
- Foil Stamping